

Impeller

Imperier Double shrouded (closed) type is hydraulically balanced and positively driven by shaft key and axially locked between sleeve and impeller nut.

FEATURES & BENEFITS

* The pumps are designed and manufactured to DIN-EN 733 (formerly 24255) and performance is in compliance to Grade 3 (Mass Produce Pumps of ISO 9906-1999 Edition).

Stuffing Box Standard stuffing box includes gland packing with a lantern ring incorporating high pressure internal flushing. External flush can be fitted and pump can be supplied with a mechanical seal. Conversion from packed box to mechanical seal and back to packing is easy. All pumps that can operate at 2 pole speed have a check therease stuffing how but by fitted have a close tolerance stuffing box bush fitted



Rugged cast iron construction with only three bearing housings covering complete range of pumps which gives many common interchangeable parts

Bearings

Bearings on 41 sizes are grease lubricated - sealed for life or open type. 5 sizes have oil lubricated bearings and for this arrangement the housing includes an oil level sight glass and vent.

Mechanical Seal

- 0010

Shaft

A domed type locking nut seals the stainless steel shaft at the impeller. Only 5 shafts are required to cover whole 46 sizes and reduces inventory to a minimum.

Support Foot Each pump has a removable support foot fitted at the drive end for greater rigidity.

Wear Rings

Replaceable wear rings are fitted as standard to all casings and also to back covers on larger

pumps which reduces maintenance time and cost.

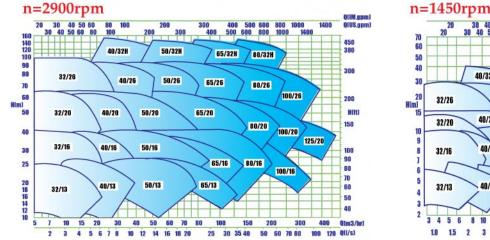
Shaft Sleeve

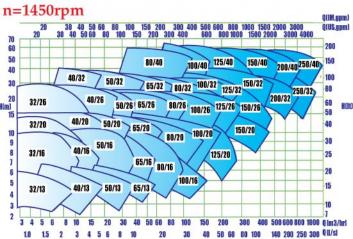
Fully machined hook type shaft sleeve prevents shaft damage under the gland packing which substantially reduces melotopage and reduces maintenance costs.

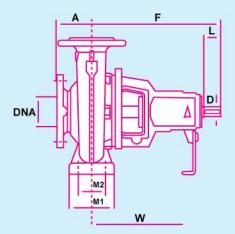
Casing

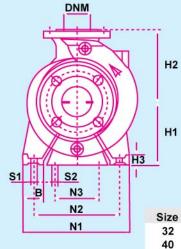
The cast iron volute casing is of robust design with integrally cast feet, vertical top centreline discharge with axial suction incorporating cast inlet vane to give best flow to impeller eye.











D

140

150

165

185

200

220

50

65

80

100

k

100

110

125

145

160

180

d2xNo.

18x4

18x4

18x4

18x4

18x8

18x8

Size

125

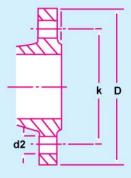
150

200

250

300

350



D

250

285

340

405

460

520

d2xNo.

18x8

22x8

22x12

26x12

26x12

26x16

k

210

240

295

355

410

470

Flange Dimensions and drilling according to ISO2084 - 16 BAR (BS4504 - 1969 TABLE 16/11). *Holes - Equallyspaced area

DIMENSION

Model	BEARING HOUSING	SUCTION	DISCHARGE	PUN	IP DIN	AENSI	IONS		FOOT DIMENSIONS									SKAFT END		COUPLING Key Meicht	
				A F		H1 H2		В	M 1	M2 N1		N2 N3		H 3	051	052	w	DI		9 -	(kg)
32-13 32-16 32-20 32-26	25	50	32	80 80 80 100	360	112 132 160 180	140 160 180 225	50 50 50 65	100 100 100 125	70 70 70 95	190 240 240 320	140 190 190 250	100 100 110 110	14	14	14	267	24	50	8x7	28 35 41 59
40-13 40-16 40-20 40-26 40-32 40-32H	25 25 25 25 35 45H	65	40	80 80 100 100 125 125	360 360 360 360 470 500	112 132 160 180 200 200	140 160 180 225 225 225	50 50 55 65 65 65	100 100 125 125 125	70 70 95 95 95	210 240 240 320 345 345	160 190 212 250 280 280	100 100 110 110 110 110	14	14	14	267 267 267 267 342 362	24 24 24 24 32 40	50 50 50 50 80 90	8x7 8x7 8x7 8x7 10x8 10x8	30 36 44 61 96 104
50-13 50-16 50-20 50-26 50-32 50-32H	25 25 25 25 35 45H	65	50	100 100 100 100 125 125	360 360 360 360 470 500	132 160 160 180 225 225	160 180 200 225 280 280	50 50 55 65 65	100 100 125 125 125	70 70 95 95 95	240 265 265 320 345 345	190 212 212 250 280 280	110	14	14	14	267 267 267 267 342 364	24 24 24 32 40	50 50 50 50 80 90	8x7 8x7 8x7 8x7 10x8 12x8	34 38 46 63 101 109
65-13 65-16 65-20 65-26 65-32 65-32H	25 25 25 35 35 45H	80	65	100 100 100 125 125	360 360 360 470 470 500	160 160 180 200 225 225	180 200 225 250 280 280	65 65 80 80	125 125 125 160 160	95 95 120 120 120	280 280 320 360 400 400	212 212 250 280 315 315	110	14 14 16 16	14 14 18 18	14	267 267 267 342 342 363	24 24 322 320	50 50 50 50 80 90	8x7 8x7 8x7 10x8 10x8 12x8	39 43 70 81 110 118
80-16 80-20 80-26 80-32 80-32h 80-32h 80-40	25 35 35 35 45H 45	100	80	125	360 470 470 500 530	180 180 200 250 250 280	225 250 280 315 315 355	65 65 80 80 80 80	125 125 160 160 160	95 95 120 120 120 120	320 345 400 400 400 440	250 280 315 315 315 400	110	14 14 16 16 18	14 14 18 18	14	267 342 342 342 363 368	24 32 32 32 40 42	50 80 80 90 110	8x7 10X8 10x8 10x8 12x8 12x8	54 70 91 120 128 161
100-16 100-20 100-26 100-26H 100-32 100-40	35 35 35 45H 35 45	125	100	125 125 140 140 140 140	470 470 470 500 470 530	200 205 225 225 250 280	250 280 280 280 315 355	80 80 80 80 80 100	160 160 160 160 200	120 120 120 120 120 150	360 360 400 400 400 500	280 280 315 315 315 400	110	16 16 16 16 16 18	18 18 18 18 23	14	342 342 342 363 342 370	32 32 32 40 32 42	80 80 80 90 80 110	10x8 10x8 10x8 12x8 10x8 10x8 12x8	71 85 106 114 134 174
125-20 125-26 125-32 125-40	35 35 45 45	150	125	140	470 470 530 530	250 250 280 315	315 355 355 400	80 80 100 100	160 160 200 200	120 120 150 150	400 400 500 500	315 315 400 400	110	16 16 18 18	18 18 23 23	14	342 342 370 370	32 32 42 42	80 80 110 110	10x8 10x8 12x8 12x8	106 115 163 181
150-20 150-26 150-32 150-40	35 45 45 45	200	150	160	490 530 530 530	280 250 280 315	400 355 400 450	100	200	150	550 450 550 550	450 350 450 450	110	20 18 18 18	23	14	367 370 370 370	32 42 42 42	80 110 110 110	10x8 12x8 12x8 12x8 12x8	148 156 170 209
200-32 200-40	55	250	200	180	670	315 335	480	120	230	170	600	480	110	22 25	28	14	504	48	110	14x10	251 295
250-32 250-40	55	300	250	220	690	355 400	520 560	150	260	200	660	510	110	25	28	14	525	48	110	14x10	311 390